

## Design: Floral Horseshoe - S2.EMB

Height: 123.3 mm  
 Width: 114.3 mm  
 Stitches: 20,457  
 Colors: 10  
 Color changes: 13  
 Trims: 22  
 Hoop:  
 Fabric type: Pure Cotton  
 Required stabilizer: Topping:  
 Backing: Tear Away x 2  
 Total bobbin: 47.86m

### Color Sequence:

| #   | Color | Code | Name            | Chart               |
|-----|-------|------|-----------------|---------------------|
| 1.  | 39    | 1951 | Pumpkin Chiffon | Madeira PolyNeon 40 |
| 2.  | 56    | 1672 | Toasted Almond  | Madeira PolyNeon 40 |
| 3.  | 35    | 1623 | Daffodil        | Madeira PolyNeon 40 |
| 4.  | 53    | 1872 | Brunette        | Madeira PolyNeon 40 |
| 5.  | 68    | 1701 | Spring Green    | Madeira PolyNeon 40 |
| 6.  | 62    | 1580 | Jungle Green    | Madeira PolyNeon 40 |
| 7.  | 12    | 1584 | Deep Pink       | Madeira PolyNeon 40 |
| 8.  | 16    | 1815 | Baby Pink       | Madeira PolyNeon 40 |
| 9.  | 12    | 1584 | Deep Pink       | Madeira PolyNeon 40 |
| 10. | 16    | 1815 | Baby Pink       | Madeira PolyNeon 40 |
| 11. | 35    | 1623 | Daffodil        | Madeira PolyNeon 40 |
| 12. | 94    | 1801 | Super White     | Madeira PolyNeon 40 |
| 13. | 95    | 1800 | Emerald Black   | Madeira PolyNeon 40 |
| 14. | 68    | 1701 | Spring Green    | Madeira PolyNeon 40 |

